### SECTION 1: Identification of the substance/mixture and of the company/undertaking

**1.1. Product identifier**

Product name: CHOICE R-421A

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

Use of the substance/mixture: Refrigerant

**1.3. Details of the supplier of the safety data sheet**

Dynatemp International, Inc.
42 W. North Street
Carlisle, PA 17013
Phone: 1-800-791-9232, (outside the U.S.: +1-717-249-0157)
Fax: 717.249.9043
www.Dynatempintl.com
Email: info@dynatempintl.com

**1.4. Emergency telephone number**

Emergency number: Contact Chemtrec at 800.424.9300 (24 hours)

### SECTION 2: Hazards identification

**2.1. Classification of the substance or mixture**

Classification (GHS-US)

Liquefied gas H280

**2.2. Label elements**

GHS-US labeling

Hazard pictograms (GHS-US):

![GHS04](image)

Signal word (GHS-US): Warning
Hazard statements (GHS-US): H280 - Contains gas under pressure; may explode if heated
Precautionary statements (GHS-US): P410+P403 - Protect from sunlight. Store in a well-ventilated place

**2.3. Other hazards**

Non-flammable material. Overexposure may cause dizziness and loss of concentration. At higher levels, CNS depression and cardiac arrhythmia may result from exposure. Vapors displace air and can cause asphyxiation in confined spaces. At higher temperatures (>250°C), decomposition products may include hydrofluoric acid (HF) and carbonyl halides such as phosgene. Rapid evaporation of the liquid may cause frostbite.

### SECTION 3: Composition/information on ingredients

**3.1. Substance**

Not applicable – this product is a mixture.

**3.2. Mixture**

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethane, pentfluoro-</td>
<td>(CAS No) 354-33-6</td>
<td>58</td>
<td>Liquefied gas, H280</td>
</tr>
<tr>
<td>1,1,1,2-Tetrafluoroethane</td>
<td>(CAS No) 811-97-2</td>
<td>42</td>
<td>Liquefied gas, H280</td>
</tr>
</tbody>
</table>

### SECTION 4: First aid measures

**4.1. Description of first aid measures**

First-aid measures general: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation: Allow victim to breathe fresh air. Allow the victim to rest.
### First-aid measures after skin contact
Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.

### First-aid measures after eye contact
Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persist.

### First-aid measures after ingestion
Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Notes to physician: Because of the possible disturbances of cardiac rhythm, catecholamine drugs such as epinephrine should be used with special caution and only instutions of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions.

### 4.2. Most important symptoms and effects, both acute and delayed
Symptoms/injuries: Not expected to present a significant hazard under anticipated conditions of normal use.

### 4.3. Indication of any immediate medical attention and special treatment needed
No additional information available

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media
Suitable extinguishing media: Foam. Dry powder. Carbon dioxide. Water spray. Sand. Use agent that is most appropriate for type of surrounding fire.

Unsuitable extinguishing media: Do not use a heavy water stream.

#### 5.2. Special hazards arising from the substance or mixture
Cylinders are equipped with pressure and temperature relief devices but may still rupture under fire conditions. Decomposition may occur. This substance is not flammable in air at temperatures up to 100°C (212°F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source.

### 5.3. Advice for firefighters
Firefighting instructions: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.

Protection during firefighting: Do not enter fire area without proper protective equipment, including self-contained breathing apparatus.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel
Emergency procedures: Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders
Protective equipment: Equip cleanup crew with proper protection.
Emergency procedures: Ventilate area.

#### 6.2. Environmental precautions
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up
Methods for cleaning up: Store away from other materials.

#### 6.4. Reference to other sections
See Heading 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling
Precautions for safe handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.

#### 7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Keep only in the original container in a cool, well ventilated place. Keep container closed when not in use.

Incompatible products: Strong bases. Strong acids.

Incompatible materials: Sources of ignition. Direct sunlight.

Storage area: Store in a well-ventilated place. Protect cylinder and its fittings from physical damage. Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.
7.3. Specific end use(s)
No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Substance</th>
<th>Workplace Environmental Exposure Level (WEEL) Guide TWA (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,2-Tetrafluoroethane (811-97-2)</td>
<td>1000 ppm</td>
</tr>
<tr>
<td>Ethane, pentafluoro- (354-33-6)</td>
<td>1000 ppm</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Personal protective equipment: Avoid all unnecessary exposure.
Hand protection: Wear protective gloves.
Eye protection: Chemical goggles or safety glasses.
Respiratory protection: Not required under normal conditions. If concentrations exceed exposure limits, use NIOSH approved respirator.
Other information: Do not eat, drink or smoke during use.

Engineering Controls: Ensure adequate ventilation, especially in confined areas. Local exhaust should be used when large amounts are released. Mechanical ventilation should be used in low or enclosed places.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Gas</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear, colorless gas</td>
</tr>
<tr>
<td>Color</td>
<td>Clear</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>-40.2 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure at 21.1 °C</td>
<td>7.059 mm Hg</td>
</tr>
<tr>
<td>Vapor pressure at 21.1 °C</td>
<td>9,411 hPa</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility</td>
<td>Nil (in water)</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information

VOC content: 0 g/l
Gas group: Liquefied gas
### SECTION 10: Stability and reactivity

**10.1. Reactivity**
Decomposes on heating

**10.2. Chemical stability**
Stable at normal temperatures and storage conditions

**10.3. Possibility of hazardous reactions**
Not established.

**10.4. Conditions to avoid**
Direct sunlight. Extremely high or low temperatures.

**10.5. Incompatible materials**
Strong acids. Strong bases.

**10.6. Hazardous decomposition products**
Halogens, halogen acids and possibly carbonyl halides

### SECTION 11: Toxicological information

**11.1. Information on toxicological effects**

- **Acute toxicity**: Not classified

  **1,1,1,2-Tetrafluoroethane (811-97-2)**
  - LC50 inhalation rat (mg/l): 1500 g/m³ (Exposure time: 4 h)

  **Ethane, pentafluoro- (354-33-6)**
  - LC50 inhalation rat (mg/l): 2910 g/m³ (Exposure time: 4 h)

- **Skin corrosion/irritation**: Not classified

- **Serious eye damage/irritation**: Not classified

- **Respiratory or skin sensitization**: Not classified

- **Germ cell mutagenicity**: Not classified

- **Carcinogenicity**: Not classified

- **Reproductive toxicity**: Not classified

- **Specific target organ toxicity (single exposure)**: Not classified

- **Specific target organ toxicity (repeated exposure)**: Not classified

- **Aspiration hazard**: Not classified

- **Potential Adverse human health effects and symptoms**: Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

**12.1. Toxicity**
No additional information available

**12.2. Persistence and degradability**

<table>
<thead>
<tr>
<th>CHOICE R-421A</th>
<th>Persistence and degradability</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1,1,1,2-Tetrafluoroethane (811-97-2)</strong></td>
<td>Not established.</td>
</tr>
<tr>
<td><strong>Ethane, pentafluoro- (354-33-6)</strong></td>
<td>Not established.</td>
</tr>
</tbody>
</table>

**12.3. Bioaccumulative potential**

<table>
<thead>
<tr>
<th>CHOICE R-421A</th>
<th>Bioaccumulative potential</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1,1,1,2-Tetrafluoroethane (811-97-2)</strong></td>
<td>Not established.</td>
</tr>
<tr>
<td><strong>Ethane, pentafluoro- (354-33-6)</strong></td>
<td>Not established.</td>
</tr>
</tbody>
</table>
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1,1,1,2-Tetrafluoroethane (811-97-2)
Bioaccumulative potential: Not established.

Ethane, pentafluoro- (354-33-6)
Bioaccumulative potential: Not established.

12.4. Mobility in soil
No additional information available.

12.5. Other adverse effects
Other information: Avoid release to the environment.

SECTION 13: Disposal considerations
13.1. Waste treatment methods
Waste disposal recommendations: Dispose in a safe manner in accordance with local, state and federal regulations. Cylinder can be re-used after re-conditioning. Recover, reclaim by distillation or remove to a permitted waste disposal facility. Comply with applicable federal, state/provincial and local regulations. Empty pressure vessels should be returned to the supplier.

Ecology - waste materials: Avoid release to the environment.

SECTION 14: Transport information
In accordance with DOT

Transport document description: UN1078 Refrigerant gases, n.o.s., (1,1,1,2-tetrafluoroethane, pentafluoroethane) 2.2
UN-No.(DOT): 1078
DOT NA no.: UN1078
Proper Shipping Name (DOT): Refrigerant gases, n.o.s.
Hazard Classes (DOT): 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115
Hazard labels (DOT): 2.2 - Non-flammable gas

DOT Symbols: G - Identifies PSN requiring a technical name
DOT Special Provisions (49 CFR 172.102): T50 - When portable tank instruction T50 is referenced in Column (7) of the 172.101 Table, the applicable liquefied compressed gases are authorized to be transported in portable tanks in accordance with the requirements of 173.313 of this subchapter.

DOT Packaging Exceptions (49 CFR 173.xxx): 306
DOT Packaging Non Bulk (49 CFR 173.xxx): 304
DOT Packaging Bulk (49 CFR 173.xxx): 314,315
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 75 kg
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 150 kg
DOT Vessel Stowage Location: A - The material may be stowed “on deck” or “under deck” on a cargo vessel and on a passenger vessel.

ADR
No additional information available.

Transport by sea
No additional information available.

Air transport
No additional information available.

SECTION 15: Regulatory information
15.1. US Federal regulations

SARA Section 311/312 Hazard Classes: Sudden release of pressure hazard
Immediate (acute) health hazard
1,1,1,2-Tetrafluoroethane (811-97-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Ethane, pentafluoro- (354-33-6)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

1,1,1,2-Tetrafluoroethane (811-97-2)
Listed on the Canadian DSL (Domestic Substances List)
WHMIS Classification: Class A - Compressed Gas

Ethane, pentafluoro- (354-33-6)
Listed on the Canadian DSL (Domestic Substances List)
WHMIS Classification: Uncontrolled product according to WHMIS classification criteria

EU-Regulations

1,1,1,2-Tetrafluoroethane (811-97-2)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Ethane, pentafluoro- (354-33-6)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Classification according to Regulation (EC) No. 1272/2008 [CLP]
No additional information available

Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]
No additional information available

15.2.2. National regulations

1,1,1,2-Tetrafluoroethane (811-97-2)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Ethane, pentafluoro- (354-33-6)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations
No additional information available

SECTION 16: Other information

Other information: None.

Full text of H-phrases:

- Compressed gas: Gases under pressure Compressed gas
- Liquefied gas: Gases under pressure Liquefied gas
- H280: Contains gas under pressure; may explode if heated
CHOICE R-421A
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SDS US (GHS HazCom 2012)

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.